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ADAPTER KIT

1 9 9 7 A D A P T E R K I T L I S T I N G

LISTING

1 9 9 7 A D A P T E R K I T L I S T I N G

1997

1 9 9 7 A D A P T E R K I T L I S T I N G

1 9 9 7 A D A P T E R K I T L I S T I N G

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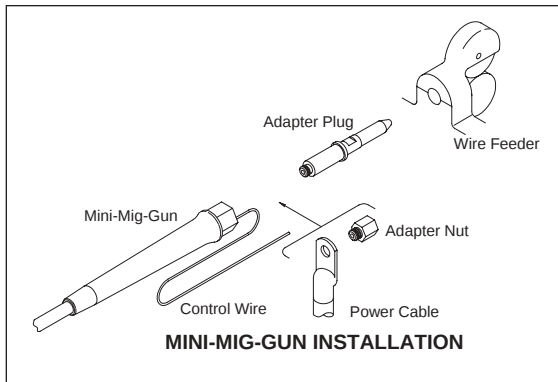
1 9 9 7 A D A P T E R K I T L I S T I N G

- AIRCO (AIR PRODUCTS)
- AUTO ARC
- BANCROFT
- BLACKHAWK
- C-K (SYSTEMATIC)
- CANADA LIQUID AIR
- CEMIG (CHICAGO ELECTRIC)
- CENTENNIAL
- CENTURY
- CHEMTRON - NCG - P&H
- COMPAK-O-MATIC
- CRC EVANS
- CYCLOMATICS/POWCON
- DAN MIG
- DAYTON
- DECAMIG
- ESAB
- FORD
- GILLILAND
- GLEN PACIFIC
- HANSEN
- HOBART
- KEMPI
- LEE
- LINCOLN
- LINDE/L-TEC
- M-G/MESSER GRIESHEIM
- MACHINERY - WELDERS
- MARQUETTE
- MATCO
- MCKAY
- MILLER
- NAPA
- NATIONAL
- NCG - CHEMTRON
- OTC
- OXO
- P & H / CHEMTRON
- PANASONIC
- POWCON
- POWERMATE
- RANKIN
- SAF
- SEELYE
- SIP
- SNAP-ON
- SWESCO
- SYSTEMATIC
- TELEDYNE
- THERMAL DYNAMICS
- WELDCO
- WESTINGHOUSE

TWECO WIRE FEED ADAPTER KITS

MINI-MIG-GUN ADAPTER KITS

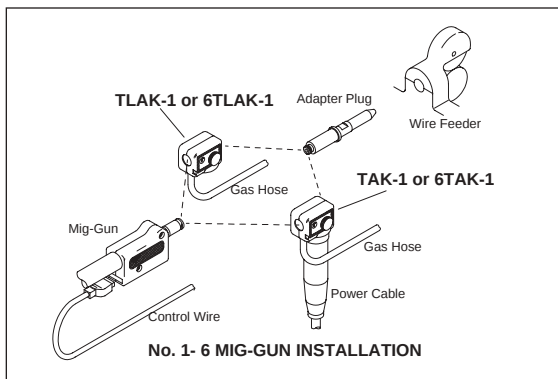
Tweco provides a large number of kits to adapt Tweco Mig-Guns to a majority of wire feeders. These adapter kits have several configurations depending on the type of gun and the type of feeder. All Mini-Mig-Guns utilize a "MK" adapter Kit.



In most cases, the Mini-Mig-Gun requires only an adapter plug for attachment to any given feeder. (See above figure.) Mini-Mig-Gun adapter kits contain an adapter plug, gas hose with clamps and, in some cases, a control wire plug. The adapter plug is screwed into the rear connection of the Mini-Mig-Gun and then inserted into the wire guide outlet of the feeder. The gas hose and control wire are hooked up to their respective connections and the gun is ready for use. On some older feeders, the welding current is provided to the gun from the power supply through a power cable. This requires the use of a Tweco Lug and an adapter nut. The adapter nut fits between the gun and the adapter plug as shown in the figure above.

NO. 4 or NO. 5/6 STYLE REAR CONNECTOR PLUG ADAPTER KITS

All Mig-Guns with No. 4 or No. 5/6 Tweco style rear connector plugs will utilize the following type of adapter kit.



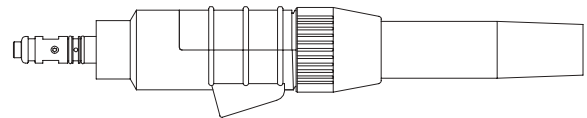
This adapter kit is designed to provide a quick detachable connection between the Mig-Gun and the feeder. It consists of an adapter plug and a receptacle assembly. Two type of receptacles are furnished depending on how welding current is supplied to the feeder and/or Mig-Gun. When welding current is supplied to the wire guide out/drive roll housing, the furnished adapter plug (made of brass) and a TLAK-1 or 6TLAK-1 type of receptacle is used. When welding current is supplied directly to

the Mig-Gun through a welding cable, a TAK-1 or 6TAK-1 receptacle **with power connection** is used. The proper adapter plug is threaded into the receptacle and installed into the feeder. The gas hose is attached to the receptacle and the gas port on the feeder. The control wire plug is connected to the feeder control circuit and the gun is installed into the receptacle.

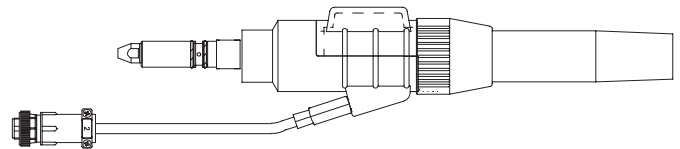
The adapter kit listings on the following pages depict this type of adapter kit

DIRECT PLUG REAR CONNECTIONS

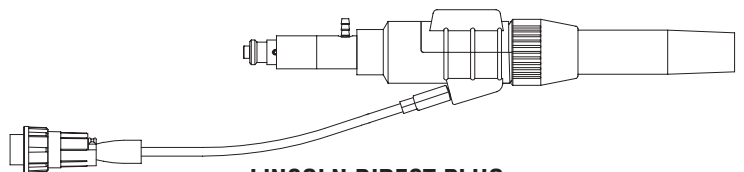
Most models of Tweco Mig-Guns can be purchased with direct plug rear connections to fit most late model Hobart, Miller, Lincoln and Euro type connections. For information on direct plug Mig-Guns, see the appropriate Tweco Mig-Gun Catalog. For adaptations not listed, called Tweco Customer Service.



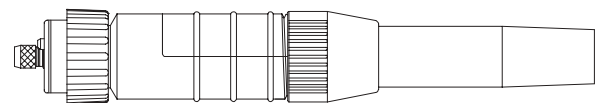
TWECO-HOBART REAR CONNECTION



MILLER DIRECT PLUG



LINCOLN DIRECT PLUG



EURO-KWIK CONNECTION

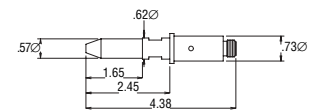
The adapter kits in this listing are available from Tweco Products, Inc. New adapter kits will be continuously added as new wire feeders are introduced. For adapter kits not listed, please call Tweco Customer Service.

ADAPTER KIT LISTING BY FEEDER MANUFACTURER

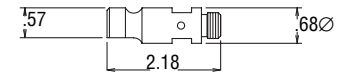
MANUFACTURER FEEDER MODEL NO.	ADAPTS TO ALL			ADAPTER PLUG ONLY PART NO. (STOCK NO.)
	160 AMP MINI-MIG-GUNS PART NO. (STOCK NO.)	180-400 AMP #4 REAR CONN. PART NO. (STOCK NO.)	500-600 AMP #5/6 REAR CONN. PART NO. (STOCK NO.)	

AIRCO (AIR PRODUCTS)

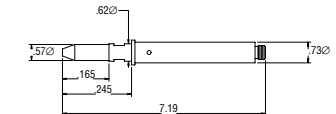
AP-250M	MK-35-SY (2500-2479)	TAK-35-SY (2541-2479)	6TAK-35-SY (2561-2479)	TAK-352-SY (2641-2479)
AHF-E1, AHF-L1, AHF-N, AHF-S, AHF-T, AHF-U, AHF-U1, AHF-V, AHF-V1, UNIV., Little Dipper Mobilmatic, Dip-Pak 200 (old)	MK-35-A (2500-2100)	TAK-35-A (2541-2100)	6TAK-35-A (2561-2100)	TAK-352-A (2641-2100)
Combo 160, AHF-G, AHF-R1, AHF-N, AHF-S, Dip-Cor 300, Dipstick-160 (old) Murex 500	MK-35-AM (2500-2110)	TAK-35-AM (2541-2110)	6TAK-35-AM (2561-2110)	TAK-352-AM (2641-2110)
Auto Pack 130, Dip-Pak 200, Dipstick (new), System 1, Mity 4, Universal, Med	Use Guns with Euro-Kwik connection All X-Mig-Guns			
Mig-Lite	N/A*	TAK-L35-AS (2541-2116)	N/A	TAK-352-AS (2641-2117)



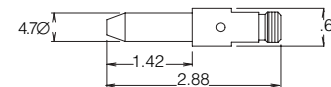
TAK-352-A



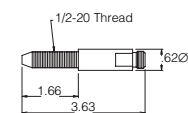
TAK-352-AA



TAK-352-AM



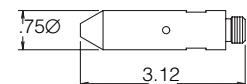
TAK-352-AP



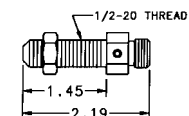
TAK-352-AS

AUTO ARC

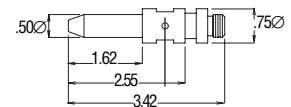
Murex 100, 200, 300, 4770, 4880	MK-35-AA 2500-2101	TAK-35-AA (2541-2101)	6TAK-35-AA (2561-2101)	TAK-352-AA (2641-2101)
Murex 500	MK-35-AM 2500-2110	TAK-35-AM (2541-2110)	6TAK-35-AM (2561-2110)	TAK-352-AM (2641-2110)



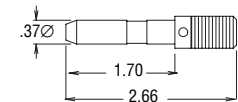
TAK-352-B



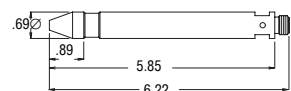
TAK-352-CE



TAK-352-HO



TAK-352-NCG



TAK-352-SY

BANCROFT

700	MK-35-HO 2500-2250	TAK-35-HO (2541-2250)	6TAK-35-HO (2561-2250)	TAK-352-HO (2641-2250)
750, 775	N/A*	TAK-35-B (2541-2120)	6TAK-35-B (2561-2120)	TAK-352-B (2641-2120)

BLACKHAWK

Mig Welder	MK-35-AP (2500-2112)	TAK-L35-AP (2541-2112)	N/A	TAK-352-AP (2641-2112)
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C-K (Systematic)

All	35K-174C** 2000-2169	Std. Tweco Gun with No. 4 Plug with TAK-352-CK Cone		
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CANADA LIQUID AIR

All	MK-35-NCG (2500-2365)	TAK-35-NCG (2541-2365)	6TAK-35-NCG (2561-2365)	TAK-352-NCG (2641-2365)
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CEMIG - Chicago Electric

170	N/A*	TAK-L35-CE (2541-2141)	N/A	TAK-352-CE (2641-2141)
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* Mini-Mig-Guns may be adapted to most feeders by installing the proper adapter plug into the rear connection of the gun. If a complete kit is not available, order the adapter plug shown and install it into the gun.

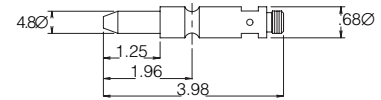
** The 35K-174C type adapter kit (See Page 12) provides a Tweco No. 4 rear connection plug to be installed into the rear of the Mini-Mig-Gun. A replacement conduit must be installed. Follow the instructions furnished with the kit.

ADAPTER KIT LISTING BY FEEDER MANUFACTURER

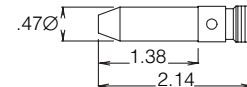
MANUFACTURER FEEDER MODEL NO.	ADAPTS TO ALL			ADAPTER PLUG ONLY PART NO. (STOCK NO.)
	160 AMP MINI-MIG-GUNS PART NO. (STOCK NO.)	180-400 AMP #4 REAR CONN. PART NO. (STOCK NO.)	500-600 AMP #5/6 REAR CONN. PART NO. (STOCK NO.)	

CENTENNIAL

VG1000	N/A*	TAK-L35-MR1 (2541-2347)	N/A	TAK-352-MR1 (2641-2347)
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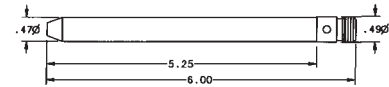
TAK-352-ARC



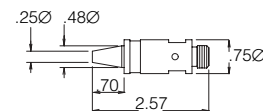
TAK-352-C

CENTURY

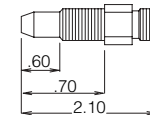
All Star, Portable-Mig, Power-Mate, 90, 160, Solar 2-175 & 225	MK-35-C (2500-2140)	TAK-L35-C (2541-2140)	N/A	TAK-352-C (2641-2140)
All 225	MK-35-C2 (2500-2141)	TAK-L35-C2 (2540-2141)	N/A	TAK-352-C2 (2640-2141)
Solar 165 (Old Model)	Use guns with Euro-Kwik rear connection All X-Mig-Guns			



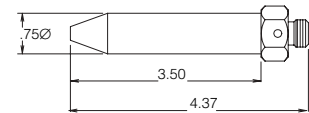
TAK-352-C2



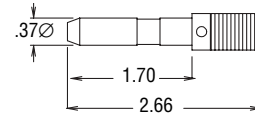
TAK-352-CMD



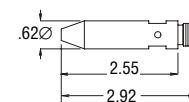
TAK-352-CMD1



TAK-352-CRC



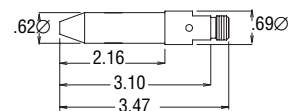
TAK-352-NCG



TAK-352-PH



TAK-352-PH1



TAK-352-PH5

CHEMETRON, NCG - P&H

ARC 1, ARC 2, ARC 300	MK-35-ARC (2500-2115)	TAK-35-ARC (2540-2115)	N/A	TAK-352-ARC (2641-2115)
WC3, WC5, WC50	MK-35-NCG (2500-2365)	TAK-35-NCG (2541-2365)	6TAK-35-NCG (2561-2365)	TAK-352-NCG (2641-2365)
RF31, RF51, WC10	MK-35-PH (2500-2410)	TAK-35-PH (2541-2410)	6TAK-35-PH (2561-2410)	TAK-352-PH (2641-2410)
RF1, RF5 (Old)	N/A	TAK-35-PH1 (2541-2411)	6TAK-35-PH1 (2561-2411)	TAK-352-PH1 (2641-2411)
RF3, RF5, RF6	N/A	TAK-35-PH5 (2541-2415)	6TAK-35-PH5 (2561-2415)	TAK-352-PH5 (2641-2415)

COMPAK-O-MATIC

120 Dual Model 125	N/A	TAK-35-CMD (2541-2146)	6TAK-35-CMD (2561-2146)	TAK-352-CMD (2641-2146)
75-275B, 75C-Dual	N/A	TAK-L35-CMD1 (2540-2147)	N/A	TAK-352-CMD1 (2641-2147)

CRC EVANS

All	N/A	TAK-L35-CRC (2541-2150)	N/A	TAK-352-CRC (2641-2150)
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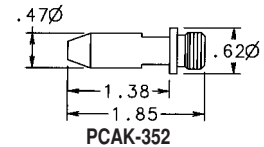
* Mini-Mig-Guns may be adapted to most feeders by installing the proper adapter plug into the rear connection of the gun. If a complete kit is not available, order the adapter plug shown and install it into the gun.

ADAPTER KIT LISTING BY FEEDER MANUFACTURER

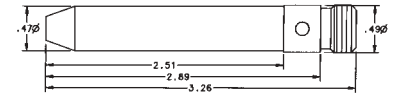
MANUFACTURER FEEDER MODEL NO.	ADAPTS TO ALL			ADAPTER PLUG ONLY PART NO. (STOCK NO.)
	160 AMP MINI-MIG-GUNS PART NO. (STOCK NO.)	180-400 AMP #4 REAR CONN. PART NO. (STOCK NO.)	500-600 AMP #5/6 REAR CONN. PART NO. (STOCK NO.)	

CYCLOMATICS POWCON

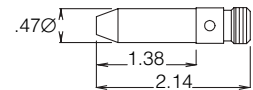
Rotodrive 100, SH-101, 103, 102	MK-35-CY1 (2500-2156)	TAK-L35-CY1 (2541-2156)	6TAK-L35-CY1 (2561-2156)	TAK-352-CY1 (2641-2156)
Power Drive 1 & 1E	MK-35-PD1 (2500-2157)		N/A	TAK-352-PD1 (2641-2404)
Power Drive 1 & 1E		PCAK-35 (2540-2060)	N/A	PCAK-352 (2640-2060)
Power Drive 2	35K-174C** 2000-2169	Std. Tweco Gun with No. 4 Plug		
Scorpion 1024, 612	N/A	TAK-L35-CY (2541-2155)	N/A	TAK-352-CY1 (2641-2156)



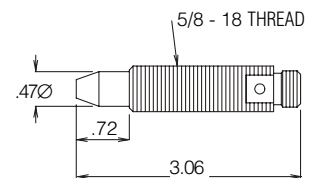
PCAK-352



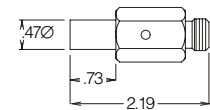
TAK-352-PD1



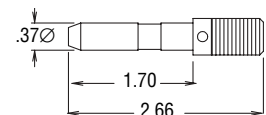
TAK-352-C



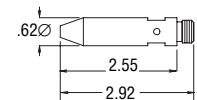
TAK-352-CY1



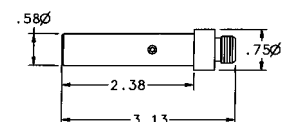
TAK-352-D



TAK-352-NCG



TAK-352-PH



TEAK-352

DAN MIG

160 amp & smaller	MK-35-D (2500-2170)	TAK-L35-D (2541-2170)	N/A	TAK-352-D (2641-2160)
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DAYTON

All	MK-35-C (2500-2140)	TAK-L35-C (2541-2140)	N/A	TAK-352-C (2641-2140)
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DECAMIG

MR1All	Use guns with Euro-Kwik rear connection All X-Mig-Guns			
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ESAB

A10, MED30/44, Miggy 125, Optimatic 30/44, Smashweld 180	MK-35-E (2500-2180)	TEAK-35 (2541-2018)	6TEAK-35 (2561-2018)	TEAK-352 (2641-2018)
MED 30	Use guns with Euro-Kwik rear connection All X-Mig-Guns			
MVC-30, WFU-10 & 11	MK-35-PH (2500-2410)	TAK-35-PH (2541-2410)	6TAK-35-PH (2561-2410)	TAK-352-PH (2641-2410)
WFU 30 & 50	MK-35-NCG (2500-2365)	TAK-35-NCG (2541-2365)	6TAK-35-NCG (2561-2365)	TAK-352-NCG (2641-2365)

FORD

Rotunda	MK-35-C (2500-2140)	TAK-L35-C (2541-2140)	N/A	TAK-352-C (2641-2140)
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** The 35K-174C type adapter kit (See Page 12) provides a Tweco No. 4 rear connection plug to be installed into the rear of the Mini-Mig-Gun. A replacement conduit must be installed. Follow the instructions furnished with the kit.

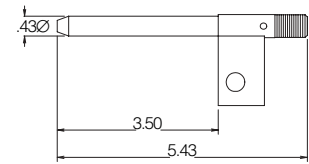
† If a complete kit is not available, use the adapter plug listed and a Receptacle Assembly to fit the gun to be used. Example: Mid-States WF33 feeder -- For No. 1 through 4 Mig-Guns use TAK-352-M34 adapter plug and a TAK-351 Receptacle Assembly. When using larger than 400 amp guns, use a 6TAK-351 Receptacle Assembly.

ADAPTER KIT LISTING BY FEEDER MANUFACTURER

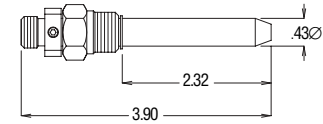
MANUFACTURER FEEDER MODEL NO.	ADAPTS TO ALL			ADAPTER PLUG ONLY PART NO. (STOCK NO.)
	160 AMP MINI-MIG-GUNS PART NO. (STOCK NO.)	180-400 AMP #4 REAR CONN. PART NO. (STOCK NO.)	500-600 AMP #5/6 REAR CONN. PART NO. (STOCK NO.)	

GILLILAND

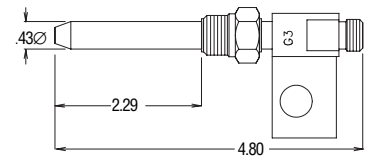
Dynamatic, Raycomatic Reid-Avery	MK-35-G (2500-2220)	N/A†	N/A	TAK-352-G (2641-2220)
MTG-60-FR2	MK-35-G1 (2500-2221)	TAK-35-G1 (2541-2221)	N/A	TAK-352-G1 (2641-2221)
MTG-2000, 2000	MK-35-G3 (2500-2223)	TAK-L35-G3 (2541-2223)	N/A	TAK-353-G3 (2641-2223)



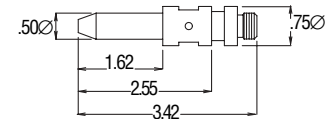
TAK-352-G



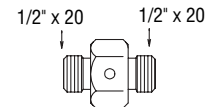
TAK-352-G1



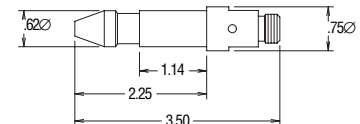
TAK-352-G3



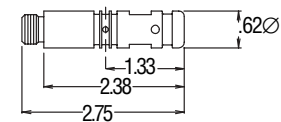
TAK-352-HO



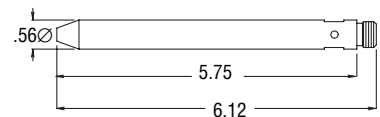
TAK-352-HO1



TAK-352-HO2



TAK-352-HO5



TAK-352-MC

GLEN PACIFIC

SF-1, SF-2	N/A	TAK-35-MC (2541-2345)	6TAK-35-MC (2561-2345)	TAK-352-MC (2641-2345)
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GLEN PACIFIC

MIG100, 160, 2000	Use guns with Euro-Kwik rear connection All X-Mig-Guns			
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HOBART

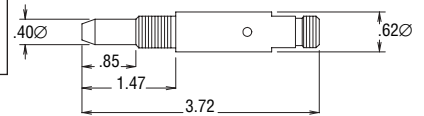
27, 44, 45, 70, 70S, H3S H4S, H6S, Mega-Conds, Dualmatic 27/70	MK-35-HO (2500-2250)	TAK-35-HO (2541-2250)	6TAK-35-HO (2561-2250)	TAK-352-HO (2641-2250)
Automatics	MK-35-HO1 (2500-2251)	TAK-35-HO1 (2541-2251)	6TAK-35-HO1 (2561-2251)	TAK-352-HO1 (2641-2251)
(1982 & older) Beta-Mig, Mig-Man, 17, RCI-200	MK-35-HO2 (2500-2252)	TAK-L35-HO2 (2541-2252)	6TAK-L35-HO2 (2561-2252)	TAK-352-HO2 (2641-2252)
19, 2000, 2200, 2210, 2400, 2410, Hefty, Port-A-Wire (1983 & Newer) Beta-Mig, Mig-Man	35K-174C** 2000-2169	Std. Tweco Gun w/No. 4 Plug, plus AK-354 Control Wire For No. 5/6 Guns, use 5HAK-1 Gas Ring Use 6TAK-L35-HH for Wire Feeder Model 19		
Handler	See Page 12	†	†	TAK-352-HO5 (2640-2256)

** The 35K-174C type adapter kit (See Page 12) provides a Tweco No. 4 rear connection plug to be installed into the rear of the Mini-Mig-Gun. A replacement conduit must be installed. Follow the instructions furnished with the kit.

† If a complete kit is not available, use the adapter plug listed and a Receptacle Assembly to fit the gun to be used. Example: Mid-States WF33 feeder -- For No. 1 through 4 Mig-Guns use TAK-352-M34 adapter plug and a TAK-351 Receptacle Assembly. When using larger than 400 amp guns, use a 6TAK-351 Receptacle Assembly.

ADAPTER KIT LISTING BY FEEDER MANUFACTURER

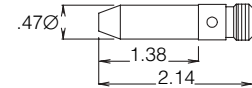
MANUFACTURER FEEDER MODEL NO.	ADAPTS TO ALL			ADAPTER PLUG ONLY PART NO. (STOCK NO.)
	160 AMP MINI-MIG-GUNS PART NO. (STOCK NO.)	180-400 AMP #4 REAR CONN. PART NO. (STOCK NO.)	500-600 AMP #5/6 REAR CONN. PART NO. (STOCK NO.)	



TAK-352-AML1

KEMPI

Most Models	Use guns with Euro-Kwik rear connection All X-Mig-Guns			
Super Kempomat	MK-35-AML1 (2500-2111)	N/A†	N/A	TAK-352-AML1 (2641-2111)



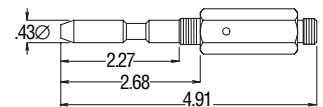
TAK-352-C

LEE

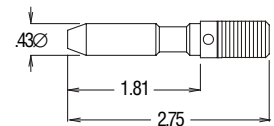
All Models	MK-35-C (2500-2140)	TAK-L35-C (2541-2140)	N/A	TAK-352-C (2641-2140)
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LINCOLN

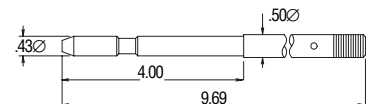
LN4, LN7, LN8, LN9, LN25, NA5R, SP150, SP200	MK-35-L (2500-2320)	TLAK7-35 (2541-2040) TLAK7-35-LS (2541-2041)	6TLAK7-35 (2561-2040) 6TLAK7-35-LS (2561-2041)	TLAK-352 (2641-2030)
NOTE: Kits (except MK-35-L) contain 120V AC Solenoid -LS = Kits without Gas Solenoid				
LN22	MK-35-L (2500-2320)	TLAK7-35-LS (2541-2041)	6TLAK7-35-LS (2561-2041)	TLAK-352 (2641-2030)
Use LAK-354-LN22 Control Wire				
LN5, LN6	MK-35-L (2500-2320)	TLAK-35 (2541-2030) TLAK7-35-LS (2541-2041)	6TLAK-35 (2561-2030) 6TLAK7-35-LS (2561-2041)	TLAK-352 (2641-2030)
NOTE: Kits (except MK-35-L) contain 120V DC Solenoid -LS = Kits without Gas Solenoid				
NA2, NA3, NA4, NA5	N/A	TLAK-35-NA2 (2541-2035) TLAK-35-NA2-LS (2541-2036)	6TLAK-35-NA2 (2561-2035) 6TLAK-35-NA2-LS (2561-2037)	TLAK-352-NA2 (2641-2035)
NOTE: -NA2 = Kit contains 120V AC Solenoid -LS = Kits without Gas Solenoid				
SP100/130 Weldpac 150	Use Mini-Mig-Gun with 35-170L Kit (See page 12)			
SP250	Use Guns with Euro-Kwik Rear Connection (All X-Mig Guns) ELC212SP-xxx Guns with Multi-Process Switch			
Wirematic 250, 255	All EL, ELC, TL & Mini-Mig-Guns with Tweco Std. Plug Use with a MSAK-354 Control Wire			



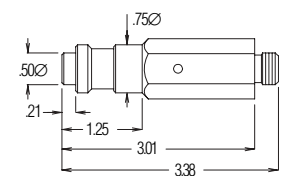
TAK-352-L2



TAK-352-L10



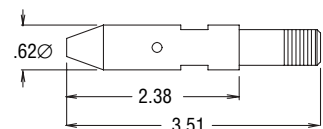
TAK-352-L14



TLAK-352

LINDE/L-TEC

4HD, MIG2E, Mig-Master 250, & L-TEC	Use guns with Euro-Kwik rear connection All X-Mig-Guns			
100	MK-35-L10 (2500-2331)	TAK-35-L10 (2541-2331)	6TAK-35-L10 (2561-2331)	TAK-352-L10 (2641-2331)
225	MK-35-L2 (2500-2329)	TAK-L35-L2 (2541-2329)	6TAK-L35-L2 (2561-2329)	TAK-352-L2 (2641-2329)
SWM14, MM253	MK-35-L14 (2500-2330)	TAK-35-L14 (2541-2330)	6TAK-35-L14 (2561-2330)	TAK-352-L14 (2641-2330)



TLAK-352-NA2

Linde/L-Tec continued page 8

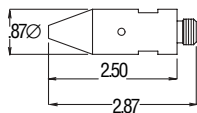
† If a complete kit is not available, use the adapter plug listed and a Receptacle Assembly to fit the gun to be used. Example: Mid-States WF33 feeder -- For No. 1 through 4 Mig-Guns use TAK-352-M34 adapter plug and a TAK-351 Receptacle Assembly. When using larger than 400 amp guns, use a 6TAK-351 Receptacle Assembly.

ADAPTER KIT LISTING BY FEEDER MANUFACTURER

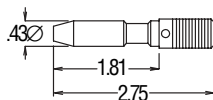
MANUFACTURER FEEDER MODEL NO.	ADAPTS TO ALL			ADAPTER PLUG ONLY PART NO. (STOCK NO.)
	160 AMP MINI-MIG-GUNS PART NO. (STOCK NO.)	180-400 AMP #4 REAR CONN. PART NO. (STOCK NO.)	500-600 AMP #5/6 REAR CONN. PART NO. (STOCK NO.)	

LINDE/L-TEC - continued from Page 7

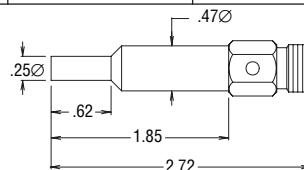
SWM20, 34, 37, AGA 200	MK-35-L20 (2500-2332)	TAK-35-L20 (2541-2332)	6TAK-35-L20 (2561-2332)	TAK-352-L20 (2641-2332)
SWM21	N/A	TAK-35-L21 (2541-2333)	6TAK-35-L21 (2561-2333)	TAK-352-L21 (2641-2333)
SWM22 & 11A, MM206	MK-35-L22 (2500-2334)	TAK-35-L22 (2541-2334)	6TAK-35-L22 (2561-2334)	TAK-352-L22 (2641-2334)
SWM23, 24, 25, SWM26, SWM11, 11B, SWM12, 13, MIG35, VAM2, SEH4 & 5, EH1, 5, 10, 11, Digi-Pulse, Digimig	MK-35-L23 (2500-2335)	TAK-35-L23 (2541-2335)	6TAK-35-L23 (2561-2335)	TAK-352-L23 (2641-2335)
SWM31, 39, EH8, V160, MIG31, 32, 3 IN 1	MK-35-L31 (2500-2336)	TAK-35-L31 (2541-2336)	6TAK-35-L31 (2561-2336)	TAK-352-L31 (2641-2336)
MIG90, 130	N/A	N/A	N/A	TAK-352-LT1 (2640-2339)



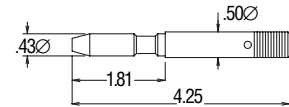
TLAK-352-L23



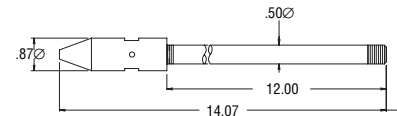
TLAK-352-L31



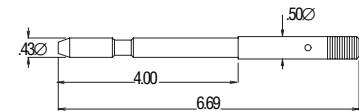
TLAK-352-LT1



TLAK-352-L20



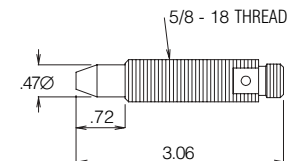
TLAK-352-L21



TLAK-352-L22

M-G MESSER GRIESHEIM

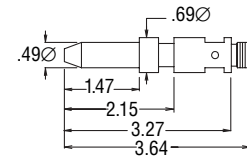
RHF1, 3, RSF2	MK-35-CY1 (2500-2156)	TAK-L35-CY1 (2541-2156)	6TAK-L35-CY1 (2561-2156)	TAK-352-CY1 (2641-2156)
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TLAK-352-CY1

MACHINERY - WELDERS

MW10M	MK-35-M1 (2500-2351)	TAK-35-M1 (2541-2351)	6TAK-35-M1 (2561-2351)	TAK-352-M1 (2641-2351)
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TLAK-352-M1

MARQUETTE

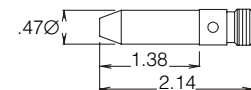
Some	MK-35-AP (2500-2112)	TAK-L35-AP 2541-2112	N/A	TAK-352-AP (2641-2112)
Some	Use Guns with Euro-Kwik Rear Connection All X-Mig-Guns			



TLAK-352-AP

MATCO

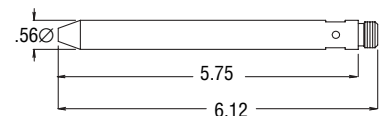
All	MK-35-C (2500-2140)	TAK-L35-C (2541-2140)	N/A	TAK-352-C (2641-2140)
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TLAK-352-C

MCKAY

PA1, 2, 3, 4, 5, 6	MK-35-MC (2500-2345)	TAK-35-MC (2541-2345)	6TAK-35-MC (2561-2345)	TAK-352-MC (2641-2345)
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TLAK-352-MC

ADAPTER KIT LISTING BY FEEDER MANUFACTURER

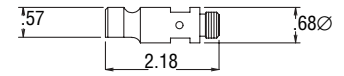
MANUFACTURER FEEDER MODEL NO.	ADAPTS TO ALL			ADAPTER PLUG ONLY PART NO. (STOCK NO.)
	160 AMP MINI-MIG-GUNS PART NO. (STOCK NO.)	180-400 AMP #4 REAR CONN. PART NO. (STOCK NO.)	500-600 AMP #5/6 REAR CONN. PART NO. (STOCK NO.)	

MID-STATES

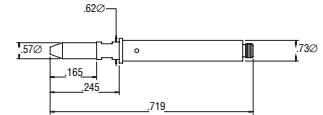
ARC 160	MK-35-AM (2500-2110)	TAK-35-AM (2541-2110)	N/A	TAK-352-AM (2641-2110)
WF33	N/A*†			TAK-352-M34 (2641-2354)

MILLER

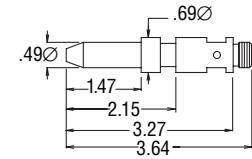
Cricket, Millermatic, 90, 120, 130, 150, 200, MM35, S-21, 21E, 22A, 32S, 42GL, 52A, 54A, 62A, 52D, 54D, 54E, Sidekick, New Automatic 1, Porto-Mig, Swing Arc	MK-35-M (2500-2340)	TMSAK-35 (2541-2051)	6TMSAK-35 (2561-2051)	TMSAK-352 (2641-2051)
All Mig-Gun Models are Available with Miller Direct Plugs Call Tweco Customer Service for information.				
10A, 10E, 30A, 30B, 30E, 70A, 80A, Spoolmatic	MK-35-MS (2500-2349)	TAK-35-MS (2541-2349)	6TAK-35-MS (2561-2349)	TAK-352-MS (2641-2349)
35, 35S, MM35 (1980 & older) Mig Mate 150	MK-35-M35 (2500-2355)	TMAK-35-M35 (2541-2050)	N/A	TMAK-352-M35 (2641-2050)
Swing Arc (Old)	MK-35-AA (2500-2101)	TAK-35-AA (2541-2101)	6TAK-35-AA (2561-2101)	TAK-352-AA (2641-2101)
MHFC-H, MHFC-R1	MK-35-AM (2500-2110)	TAK-35-AM (2541-2110)	6TAK-35-AM (2561-2110)	TAK-352-AM (2641-2110)
MW1, MW100	MK-35-M1 (2500-2351)	TAK-35-M1 (2541-2351)	6TAK-35-M1 (2561-2351)	TAK-352-M1 (2641-2351)
MM250	MK-35-M2 (2500-2342)	TMSAK-35-M2 (2541-2075)	6TMSAK-35-M2 (2561-2076)	TMSAK-352-M2 (2641-2075)



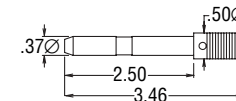
TAK-352-AA



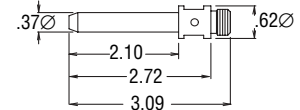
TAK-352-AM



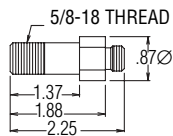
TAK-352-M1



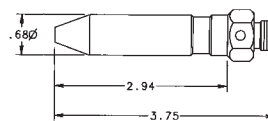
TAK-352-M34



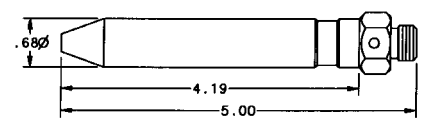
TAK-352-MS



TMAK-352-M35



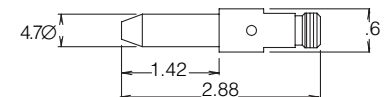
TMSAK-352



TMSAK-352-M2

NAPA

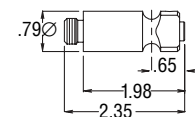
All	MK-35-AP (2500-2112)	TAK-L35-AP (2541-2112)	N/A	TAK-352-AP (2641-2112)
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TAK-352-AP

NATIONAL

All	N/A	TAK-L35-TOA (2542-2341)	6TAK-L35-TOA (2562-2341)	TAK-352-MAT (2635-2358)
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TAK-352-MAT

* Mini-Mig-Guns may be adapted to most feeders by installing the proper adapter plug into the rear connection of the gun. If a complete kit is not available, order the adapter plug shown and install it into the gun.

† If a complete kit is not available, use the adapter plug listed and a Receptacle Assembly to fit the gun to be used. Example: Mid-States WF33 feeder -- For No. 1 through 4 Mig-Guns use TAK-352-M34 adapter plug and a TAK-351 Receptacle Assembly. When using larger than 400 amp guns, use a 6TAK-351 Receptacle Assembly.

ADAPTER KIT LISTING BY FEEDER MANUFACTURER

MANUFACTURER FEEDER MODEL NO.	ADAPTS TO ALL			ADAPTER PLUG ONLY PART NO. (STOCK NO.)
	160 AMP MINI-MIG-GUNS PART NO. (STOCK NO.)	180-400 AMP #4 REAR CONN. PART NO. (STOCK NO.)	500-600 AMP #5/6 REAR CONN. PART NO. (STOCK NO.)	

NCG - CHEMTRON

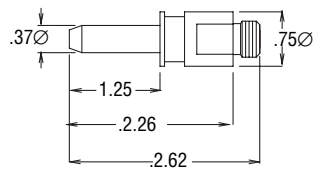
ARC1, 2, 300	MK-35-ARC (2500-2115)	TAK-35-ARC (2540-2115)	N/A	TAK-352-ARC (2641-2115)
WC3, 5, 50	MK-35-NCG (2500-2365)	TAK-35-NCG (2541-2365)	6TAK-35-NCG (2561-2365)	TAK-352-NCG (2641-2365)

OTC

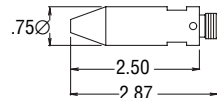
All	N/A	TAK-35-OSA (2542-2360)	6TAK-35-OSA (2562-2360)	TAK-352-OSA (2635-2360)
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OXO

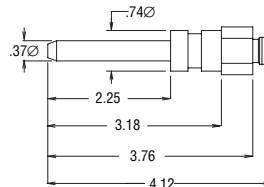
Dass Dual, DSM-9, DSM4, M4, 770	MK-35-AA (2500-2101)	TAK-35-AA (2541-2101)	6TAK-35-AA (2561-2101)	TAK-352-AA (2641-2101)
New Model	N/A*†			TAK-352-OX (2641-2395)
P120	N/A*	TAK-L35-OX1 (2541-2396)	N/A	TAK-352-OX1 (2641-2396)
PT8	MK-35-OX2 (2500-2397)	TAK-L35-OX2 (2541-2397)	N/A	TAK-352-OX2 (2641-2397)
760	MK-35-HO (2500-2250)	TAK-35-HO (2541-2250)	6TAK-35-HO (2561-2250)	TAK-352-HO (2641-2250)



TAK-352-OX2



TAK-352-OX



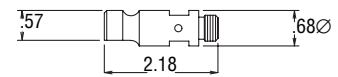
TAK-352-OX1

P & H / CHEMTRON

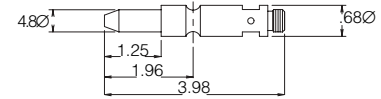
RF31, 51, WC10, 10V	MK-35-PH (2500-2410)	TAK-35-PH (2541-2410)	6TAK-35-PH (2561-2410)	TAK-352-PH (2641-2410)
RF1, RF5 (Old)	N/A	TAK-35-PH1 (2541-2411)	6TAK-35-PH1 (2561-2411)	TAK-352-PH1 (2641-2411)
RF3, 5, 6	N/A	TAK-35-PH5 (2541-2415)	6TAK-35-PH5 (2561-2415)	TAK-352-PH5 (2641-2415)

PANASONIC

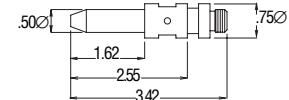
Use with Robotic Guns	N/A	TAKR-L35-P (2542-2310)	6TAKR-L35-P (2551-2430)	TAK-352-MAT (2635-2358)
Use with Standard Guns	N/A	TAK-L35-P (2542-2311)	6TAK-L35-P (2551-2431)	TAK-352-MAT (2635-2358)



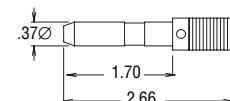
TAK-352-AA



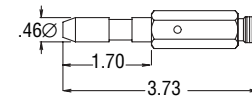
TAK-352-ARC



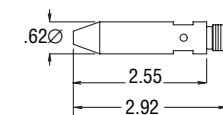
TAK-352-HO



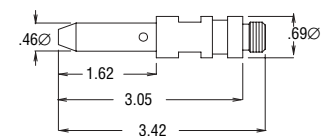
TAK-352-NCG



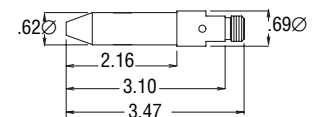
TAK-352-OSA



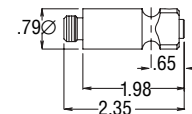
TAK-352-PH



TAK-352-PH1



TAK-352-PH5



TAK-352-MAT

* Mini-Mig-Guns may be adapted to most feeders by installing the proper adapter plug into the rear connection of the gun. If a complete kit is not available, order the adapter plug shown and install it into the gun.

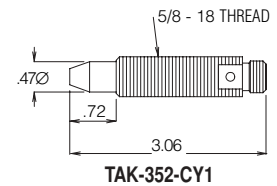
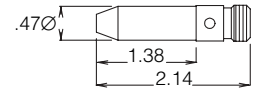
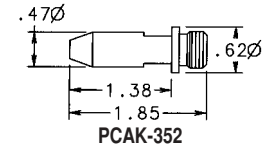
† If a complete kit is not available, use the adapter plug listed and a Receptacle Assembly to fit the gun to be used. Example: Mid-States WF33 feeder -- For No. 1 through 4 Mig-Guns use TAK-352-M34 adapter plug and a TAK-351 Receptacle Assembly. When using larger than 400 amp guns, use a 6TAK-351 Receptacle Assembly.

ADAPTER KIT LISTING BY FEEDER MANUFACTURER

MANUFACTURER FEEDER MODEL NO.	ADAPTS TO ALL			ADAPTER PLUG ONLY PART NO. (STOCK NO.)
	160 AMP MINI-MIG-GUNS PART NO. (STOCK NO.)	180-400 AMP #4 REAR CONN. PART NO. (STOCK NO.)	500-600 AMP #5/6 REAR CONN. PART NO. (STOCK NO.)	

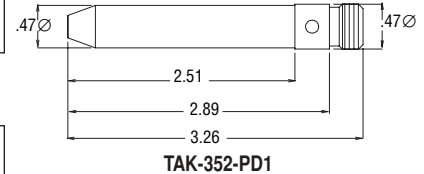
POWCON

200SMF	MK-35-C (2500-2140)	TAK-L35-C (2541-2140)	N/A	TAK-352-C (2641-2140)
300SMF	MK-35-CY1 (2500-2156)	TAK-L35-CY1 (2541-2156)	6TAK-L35-CY1 (2561-2156)	TAK-352-CY1 (2641-2156)
Power Drive 1 & 1E	MK-35-PD1 (2500-2157)		N/A	TAK-352-PD1 (2641-2404)
Power Drive 1 & 1E		PCAK-35 (2540-2060)	N/A	PCAK-352 (2640-2060)
Power Drive 2	35K-174C** 2000-2169	Std. Tweco Gun with No. 4 Plug Use No. 5/6 Guns with 5HAK-1 Gas Ring		
PD10, 20, 30	Use Guns with Euro-Kwik Rear Connection All X-Mig-Guns			



POWERMATE

160, 225, 90	MK-35-C (2500-2140)	TAK-L35-C (2541-2140)	N/A	TAK-352-C (2641-2140)
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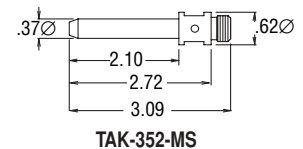


RANKIN

All	MK-35-MS (2500-2349)	TAK-35-MS (2541-2349)	6TAK-35-MS (2561-2349)	TAK-352-MS (2641-2349)
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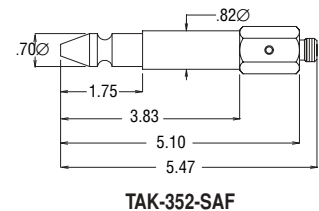
SAF

220BL, 340BL	MK-35-SAF (2500-2462)	TAK-L35-SAF (2541-2462)	N/A	TAK-352-SAF (2641-2462)
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SEELYE

All	MK-35-C (2500-2140)	TAK-L35-C (2541-2140)	N/A	TAK-352-C (2641-2140)
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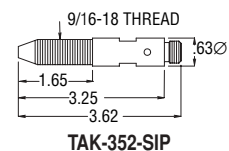


SIP

Dual Mig Mate	N/A*	N/A	N/A	TAK-352-SIP (2641-2466)
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SNAP-ON

Portable Mig, YA205	MK-35-C (2500-2140)	TAK-L35-C (2541-2140)	N/A	TAK-352-C (2641-2140)
YA212 (C&K)	35K-174C** 2000-2169	Std. Tweco Gun with No. 4 Plug		
	Use TAK-352-CK Cone & AK-354 Control Wire with above			



* Mini-Mig-Guns may be adapted to most feeders by installing the proper adapter plug into the rear connection of the gun. If a complete kit is not available, order the adapter plug shown and install it into the gun.

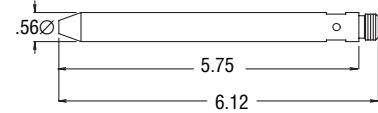
** The 35K-174C type adapter kit (See Page 12) provides a Tweco No. 4 rear connection plug to be installed into the rear of the Mini-Mig-Gun. A replacement conduit must be installed. Follow the instructions furnished with the kit.

ADAPTER KIT LISTING BY FEEDER MANUFACTURER

MANUFACTURER FEEDER MODEL NO.	ADAPTS TO ALL			ADAPTER PLUG ONLY PART NO. (STOCK NO.)
	160 AMP MINI-MIG-GUNS PART NO. (STOCK NO.)	180-400 AMP #4 REAR CONN. PART NO. (STOCK NO.)	500-600 AMP #5/6 REAR CONN. PART NO. (STOCK NO.)	

SWESCO

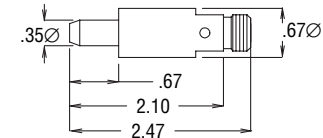
SA30, 600	N/A	TAK-L35-SO (2541-2470)	6TAK-L35-SO (2561-2470)	TAK-352-SO (2641-2470)
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TAK-352-MC

SYSTEMATIC

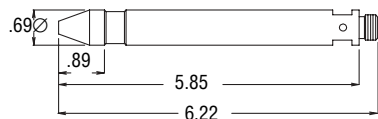
All except C-K	MK-35-SY (2500-2479)	TAK-35-SY (2541-2479)	6TAK-35-SY (2561-2479)	TAK-352-SY (2641-2479)
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TAK-352-SO

TELEDYNE

GF-2A	MK-35-MC (2500-2345)	TAK-35-MC (2541-2345)	6TAK-35-MC (2561-2345)	TAK-352-MC (2641-2345)
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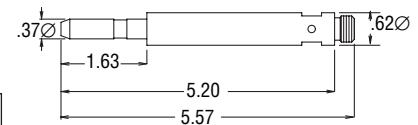
TAK-352-SY

THERMAL DYNAMICS

All	35K-174C** 2000-2169	Std. Tweco Gun with No. 4 Plug		
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WELDCO

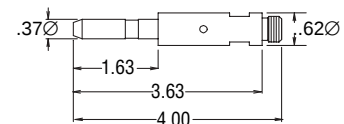
Mighty Mig 100, Superpro 120, Weldmaster 160	Use Guns with Euro-Kwi Rear Connection All X-Mig-Guns			
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TAK-352-W

WESTINGHOUSE

SA2, 205, 210, 225, 605, 205, 210, 225, 605	MK-35-W (2500-2540)	TAK-35-W (2541-2540)	6TAK-35-W (2561-2540)	TAK-352-W (2641-2540)
SA550, 625, 550, 625, 625, 625B, 700, 800, 810	N/A	TAK-35-WS (2541-2557)	6TAK-35-WS (2561-2557)	TAK-352-WS (2641-2557)

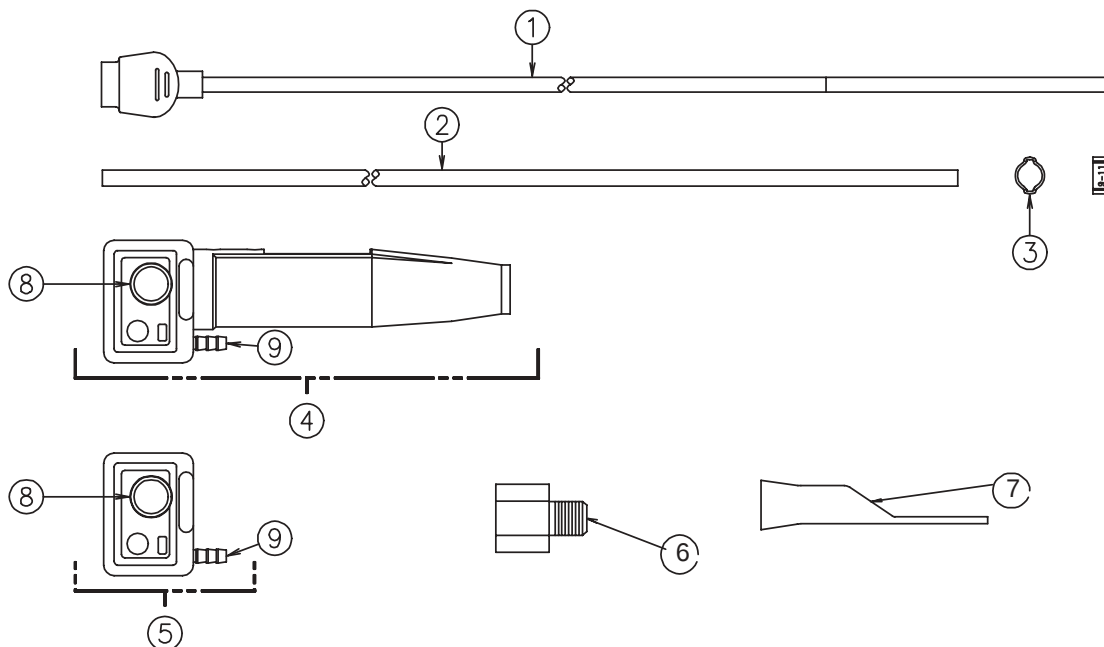


TAK-352-WS

* Mini-Mig-Guns may be adapted to most feeders by installing the proper adapter plug into the rear connection of the gun. If a complete kit is not available, order the adapter plug shown and install it into the gun.

** The 35K-174C type adapter kit (See Page 12) provides a Tweco No. 4 rear connection plug to be installed into the rear of the Mini-Mig-Gun. A replacement conduit must be installed. Follow the instructions furnished with the kit.

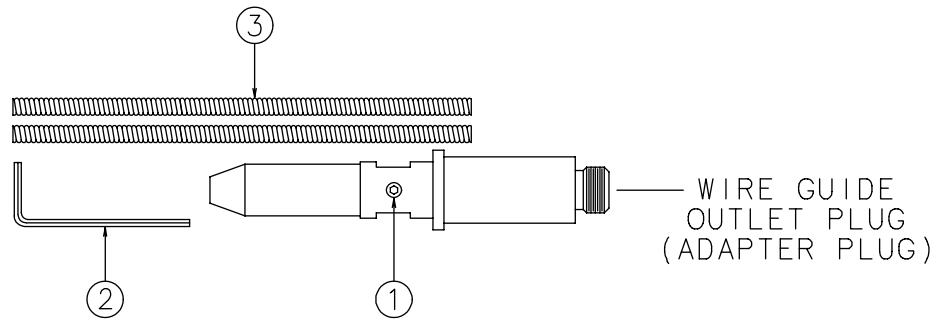
TWECO WIRE FEED ADAPTER KIT COMPONENTS



ITEM NUMBER	PART NUMBER	STOCK NUMBER	DESCRIPTION
1	AK-354	2642-2400	Control Wire Assembly - Standard Kits (24")
	MAK-354	2642-2460	Control Wire Assembly - Miller old style 35 feeder
	LAK-354	2642-2450	Control Wire Assembly - Lincoln 5-pin style plug
	LKL-354-LN22	2661-2355	Control Wire Assembly - Lincoln 3-pin style plug
	EAK-354	2642-2430	Control Wire Assembly - for TEAK-35 Kit
	MSAK-354	2642-2470	Control Wire Assembly - Miller, 2-pin for TMSAK-35 Kit
	MK-354-L	2602-2401	Control Wire Assembly - Lincoln 5-pin style plug - (Mini-Mig-Gun)
	MK-354-M	2602-2402	Control Wire Assembly - Miller, 2-pin for MI-35-M Kit (Mini-Mig-Gun)
	PCAK-354	2642-2420	Control Wire Assembly - PowCon and Seelye
2	MK-353-24	2602-2303	Gas Hose (24" long)
	EAK-353	2642-2330	Gas Hose Assembly for TEAK-35 Kit
	MSAK-353	2642-2370	Gas Hose Assembly with Grommet for TMSAK-35 Kit
3	AK-353-2A	2642-2302	Gas Hose Clamp
N/S	TAK-351	2644-2100	Adapter Kit with Power Connection less Adapter Plug for all Mig-Guns with No. 4 plug
	TLAK-351	2644-2150	Adapter Kit less Adapter Plug for all Mig-Guns with No. 4 plug
N/S	6TAK-351	2664-2100	Adapter Kit with Power Connection less Plug for all Mig-Guns with No. 5 or 6 plug
	6TLAK-351	2664-2150	Adapter Kit less Adapter Plug for all Mig-Guns with No. 5 or 6 plug
4	TAK-1	2644-2000	Receptacle Body Assembly with Power Connection for all Mig-Guns with No. 4 plug
5	TLAK-1	2644-2050	Receptacle Body Assembly for all Mig-Guns with No. 4 plug
4	6TAK-1	2664-2000	Receptacle Body Assembly with Power Connection for all Mig-Guns with No. 5 or 6 plug
5	6TLAK-1	2664-2050	Receptacle Body Assembly for all Mig-Guns with No. 5 or 6 plug
6	MK-35-170-2	2602-2017	Adapter Nut, Mini-Mig-Gun
7	T-62	9520-1104	Lug, Power Connection, Mini-Mig-Gun
8	PAK-1-3	9940-2125	Thumb Screw
9	35-170-5	2637-2003	Gas Nipple

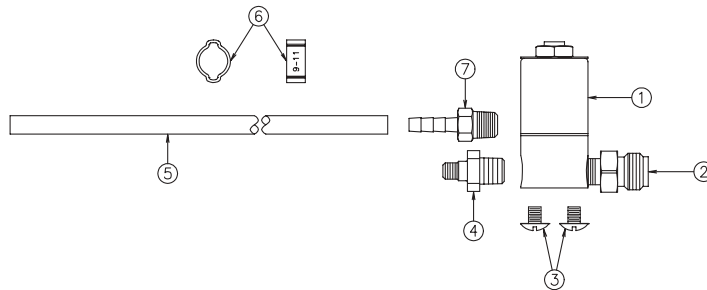
N/S=Not Shown

ADAPTER PLUG LINERS / GAS SOLENOID VALVES & FITTINGS



ADAPTER PLUG LINERS

ITEM NUMBER	PART NUMBER	STOCK NUMBER	DESCRIPTION
1	44C	2040-2044	Conduit Set Screw
2	44-25	2040-2045	Hex Wrench
3	TAK-352-23	2641-2201	Adapter Plug Replacement Liner for .023 (.6mm) wire
	TAK-352-3035	2641-2202	Adapter Plug Replacement Liner for .030-.035 (.8-.9mm) wire
	TAK-352-3545	2641-2203	Adapter Plug Replacement Liner for .035-.045 (.9-1.2mm) wire
	TAK-352-564	2641-2206	Adapter Plug Replacement Liner for 1/16-5/64" (1.6-2.0mm) wire
	TAK-352-18	2641-2209	Adapter Plug Replacement Liner for 3/32-1/8" (2.4-3.2mm) wire
	TAK-352-A364	2641-2204	Adapter Plug Replacement Liner for .035-3/64" (.9-1.2mm) Aluminum Wire
	TAK-352-A116	2641-2205	Adapter Plug Replacement Liner for 1/16" (1.6mm) Aluminum Wire



GAS SOLENOID VALVES & FITTINGS

ITEM NUMBER	PART NUMBER	STOCK NUMBER	DESCRIPTION
1	TLAK-353-S	2641-2354	Gas Solenoid Valve Assembly - 120V DC
	TLAK7-353-S	2641-2357	Gas Solenoid Valve Assembly - 120V AC
	MAK-353-S	2642-2361	Gas Solenoid Valve Assembly - 24V AC (Miller 35 before 1980)
2	LAK-353-32	2642-2354	Conversion Nipple - 1/8" NPT x 9/16" NF
3	TLAK-TH	2044-2014	Screw
4	TLAK-353-2	2641-2301	Adapter Fitting for Mounting Solenoid to Receptacle (1/8" NPT x 1/4"-20)
5	AK-353	2642-2300	Gas Hose with 1/8" NPT Nipple
6	AK-353-2A	2642-2302	Gas Hose Clamp
7	AK-353-2	2642-2301	1/8" NPT Nipple
N/S	MSAK-353-1	2642-2371	Hose Splice for TMSAK-35 Kit
N/S	AK-353-3	2642-2302	Gas Hose Fitting (Linde/L-Tec, Hobart, Airco, Miller MHFC-H, MHFC-R1)
	AK-353-4	2642-2304	Gas Hose Fitting (Auto Arc, Lincoln, Miller M1, NCG, Air Products)
	AK-353-5	2642-2305	Gas Hose Fitting (Systematics)
	AK-353-6	2642-2306	Gas Hose Fitting (Westinghouse)
N/S	N-AM	2642-2012	Adapter Nut (use with Airco Models)
N/S	PCA-23	2642-2023	Power Cable Adapter

N/S = Not Shown

MINI-MIG-GUN CONVERSION KITS / SPECIAL ADAPTER REQUIREMENTS

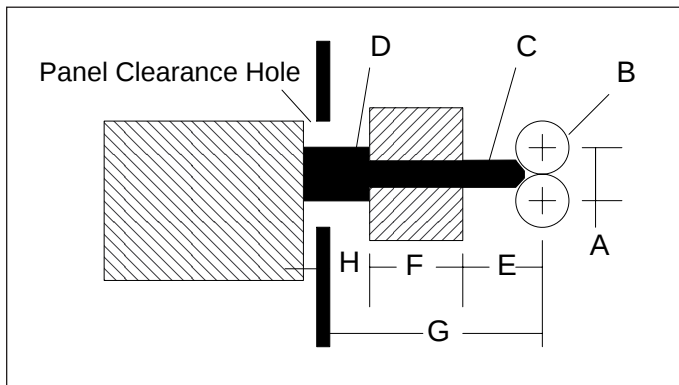
MINI-MIG-GUN CONVERSION KITS

The following kits will provide all parts including conduit (except the control wire adapter plug) to convert the Mini-Mig-Gun to a Tweco, Lincoln or Hobart Handler rear connection.

PART NUMBER	STOCK NUMBER	DESCRIPTION
35K-174C-23	2000-2800	Mini-Mig-Gun Conversion Kit Tweco Plug - for .023 (0,6mm) wire
35K-174C-35	2000-2801	Mini-Mig-Gun Conversion Kit Tweco Plug - for .030-.035 (0,8-0,9mm) wire
35K-174C-45	2000-2802	Mini-Mig-Gun Conversion Kit Tweco Plug - for .040-.045 (1,0-1,2mm) wire
35K-174C-35TF	2000-2803	Mini-Mig-Gun Conversion Kit Tweco Plug - for .035 (0,9mm) aluminum wire
35KF-174C-45TF	2000-2804	Mini-Mig-Gun Conversion Kit Tweco Plug - for 3/64" (1,2mm) aluminum wire
35K-170L	2000-2806	Mini-Mig-Gun Conversion Kit Lincoln Plug - for .030-.035 (0,8-0,9mm) wire
MK-35-H0535	2500-2255	Mini-Mig-Gun Conversion Kit Hobart Handler - for .030-.035 (0,8-0,9mm) wire
MK-35-H0545	2500-2256	Mini-Mig-Gun Conversion Kit Hobart Handler - for .040-.045 (1,0-1,2mm) wire

SPECIAL ADAPTER REQUIREMENTS

Should your wire feeder not be listed in this catalog, Tweco may have an adapter that will fit. If an adapter has not been previously made, we will be happy to custom machine one. Please provide the correctly measured dimensions in the chart below and FAX to Tweco Customer Service at 1-800-633-9513.



POSITION	MEASURED DIMENSION
A	
B (dia.)	
C (dia.)	
D (dia.)	
E	
F	
G	
H	
Clearance Hole	

1 9 9 7 A D A P T E R K I T L I S T I N G

1 9 9 7 A D A P T E R K I T L I S T I N G

1 9 9 7 A D A P T E R K I T L I S T I N G

1 9 9 7 A D A P T E R K I T L I S T I N G

1 9 9 7 A D A P T E R K I T L I S T I N G

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1 9 9 7 A D A P T E R K I T L I S T I N G

1 9 9 7 A D A P T E R K I T L I S T I N G

WORLD HEADQUARTERS: Suite 300, 16052 Swingley Ridge Road • St. Louis, MO 63017 • 636-728-3000



P. O. Box 2267 • Denton, TX 76202-2267

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Fax: (44) 1257-224800

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Fax: (603) 6092-1085

Cigweld Australia
Melbourne, Australia
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Fax: (61) 3-9474-7510

Unique Welding Alloys
Johannesburg, South Africa
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Fax: (27) 11-917-8580

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Thermadyne Chile
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Fax: (56) 2-557-5349